



# Power Amplifiers Types 4402/4404

Technical service manual

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**Australia**

**Head Office**  
Codan Pty Ltd  
A.C.N. 007 590 605  
81 Graves Street  
Newton, South Australia 5074  
Telephone (08) 305 0311  
International +61 8 305 0311  
Facsimile (08) 305 0411

**State Office (WA)**

Codan Pty Ltd  
37 Collingwood Street  
Osborne Park  
Western Australia 6017  
Telephone (09) 445 3422  
Facsimile (09) 446 9500

**International Marketing Offices**

**Pacific and South East Asia**

Codan Pty Ltd  
Suite 24  
818 Pittwater Road  
Dee Why, NSW 2099  
Australia  
Telephone (02) 9971 2233  
International +61 2 9971 2233  
Facsimile (02) 9982 1117

**Africa, Europe and The Middle East**

Codan (U.K.) Ltd  
Gostrey House  
Union Road  
Farnham, Surrey GU9 7PT  
United Kingdom  
Telephone (01252) 717 272  
International +44 1252 717 272  
Facsimile (01252) 717 337  
Telex 858355

**North and South America**

Codan Pty Ltd  
782 NW Le Jeune Road  
Suite 1 - Ground Floor  
Miami, Fla 33126  
USA  
Telephone (305) 448 6210  
International +1 305 448 6210  
Facsimile (305) 447 8361

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4402 200W PA Chassis Component Layout

4404 400W PA Chassis Component Layout

PA 200W

PA PCB Assy 200W

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PA 400W

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Filter PCB Assy 400W

## 1 GENERAL INFORMATION

The HF4000 Type 4402 (200W) and 4404 (400W) Power Amplifiers give an interchangeable choice of output power capabilities to match the 8528S-H, 4101 Control Unit and the 4200 series of antenna tuners. The Power Amplifiers provide DC supply to both the Control Unit and the Antenna Tuner as well as interfacing between the two. They are capable of supplying full forward power into loads up to 1.6:1 VSWR and maintain a constant reflected power with higher VSWR.

Both units have a PA PCB assembly and a filter PCB assembly. The PA PCB assembly has a gain control amplifier to give ALC and medium/low power control, a class A driver stage followed by drivers and power stages, both operating in class AB. Both bias and PTT control are generated, as well as one 13.6V regulator. The filter PCB assembly has band switched low pass filters for removal of PA harmonics, the ALC generating circuits, and the Control Unit to Antenna Tuner interface circuitry. Three voltage regulators supply the control unit, the antenna tuner and internal 13.6V needs. The 4404 unit consists in effect of two 4402's running in parallel, the outputs of which are combined through a single filter set.

## 2 SPECIFICATION

### 2.1 GENERAL

Specification figures will normally be exceeded by production equipment. Where relevant, acceptance limits are given in parentheses. All measurements are made at 27.2V DC input, 50 Ω source and load.

Type:	All Solid State.
Frequency Range:	2 - 23MHz
Spurious and Harmonics:	55dB (48) below PEP
ALC Range:	A 30dB increase in input signal above compression threshold produces less than 1dB increase in output.

### 2.2 TYPE 4402

Power consumption:	J3E average; 6A J3E two-tone; 12A
Power Output:	SSB; J3E 200W PEP ±1dB at 2-8MHz AM; H3E 50W ±1dB (2182kHz only)
Medium Power:	J3E 80W PEP ±2dB
Low Power:	J3E 10W PEP ±3dB
Intermodulation products:	40dB (34) below PEP
Duty cycle:	SSB Speech-continuous AM 50%

### 2.3 TYPE 4404

Power consumption:	J3E average; 11A J3E two-tone; 23A
Power Output:	SSB; J3E 400W PEP ±1dB AM; H3E 100W ±1dB (2182khz only)
Medium Power:	J3E 80W PEP ±2dB
Low Power:	J3E 80W PEP ±3dB
Intermodulation products:	40dB (36) below PEP
Duty cycle:	SSB Speech-continuous AM 50%

### 3 TYPE 4402 200 W 24 V

#### 3.1 VOLTAGE REGULATOR AND PTT CONTROL

The voltage regulator is a series pass type which supplies all the class A stages of the PA PCB via the PTT control, and the logic and relays (except the power relays) of the Filter PCB. As the output voltage is not critical, no adjustment is needed. It consists of the series pass emitter follower transistor, 3V18 whose output is sampled by 3R52 and 3R53 and compared to 3V20 using 3V19. 3V19 then shunts current supplied by 3R54 to ground thereby controlling the output voltage.

The PTT control allows the transmitter to operate when PTT is activated by supplying power to the class A stages and the bias supplies. It is driven by a 0 V on the PTT line which saturates the pass transistor 3V16, via 3R51 and 3V17. 3R49 prevents excessive dissipation in 3V17.

#### 3.2 GAIN CONTROL

Drive signal appearing on the input terminals is terminated into  $50 \Omega$  by 3R1 and 3R3 via isolating transformer 3T1. The signal is then fed into the emitters of 3V2 and 3V3 which are in a grounded base differential amplifier configuration, the gain of which can be controlled by varying the DC voltage on the base of either transistor. Open loop gain of the entire PA PCB assembly is set by varying 3R5, and medium and low powers are set by using transistor switches 3V4 and 3V5, both of which are on for low power.

ALC control is also effected in this stage, with 3V1 being used as a buffer between the generated ALC voltage from the Filter PCB and the supply to the base of 3V2. The decay time of the ALC is controlled by 3C3.

#### 3.3 CLASS A DRIVER

The gain controlled signal from 3V3 is then fed to 3V6, which is a buffer amplifier with a voltage gain set by 3R11 and 3R24. This transistor also provides a bias supply for 3V7 via 3L1 which is thermally compensated by 3D2-4. 3V7 with 3T2 provide a controlled gain, low distortion balanced drive for the following stage using transformer coupled feedback in the emitter. 3R27, 28 and 3C25, 28 ensure good linearity with some higher frequency boost, as well as controlling the output impedance. 3V8 is thermally bonded to the heatsink and is used as the bias supply for the next stage.

#### 3.4 DRIVER STAGE

3V9 and 3V10 are the class AB driver stage, the bias being obtained from the previous stage. Output impedance and linearity are controlled by the feed-forward transformer 3T3 and input impedance is controlled by 3R29-32. The DC supply to the driver transistors is taken from the unregulated supply via transformer 3T4, and is not controlled by PTT. Bias adjustment of this stage is effected with 3R57.

### 3.5 OUTPUT STAGE AND BIAS SUPPLY

3V11 and 3V12 are the class AB output stage, the bias being derived from a dedicated bias supply. The DC supply to the output transistors is taken from the unregulated supply via the output transformer 3T6 and a fuse, and is not controlled by PTT. Negative feedback is provided by 3T5, 3R34-39, 3C35-36 and 3L2-3 and some common-mode feedback via 3C40, 3R42 and 3L5. The signal is then stepped up with the output transformer and fed to the filter PCB.

The bias regulator consists of a Darlington series pass transistor 3V13, its base current being supplied via 3R43 from the zener diode reference of 3V15 and 3R48. The output voltage from 3V13 is compared with the base-emitter voltage of 3V14, which in turn shunts current from 3R43 to ground so controlling the output voltage. Bias voltage adjustment is provided by 3R45 which modifies the voltage on the base of 3V14. Thermal compensation for the output pair is provided by 3V14 being thermally bonded to the heatsink, and the zener regulator, 3V15, prevents power supply fluctuations from affecting the bias voltage.

### 3.6 PA FILTER AND CONTROL

The signal from the output transformer is capacitively coupled via 2C63 and 2C65 to the PA Filter set, which is a series of relay switched low pass filters selected by using the band information from the Control Unit. The band information is a 4 bit binary word, 3 bits being responsible for filter switching, the remaining bit being used only by the Antenna Tuner. The sequence is shown in Table D.3.1.

D	C	B	A	Frequency Band
0	0	0	0/1	6.8 MHz - 10.2 MHz
0	0	1	0/1	2 MHz - 3 MHz
0	1	0	0/1	4.5 MHz - 6.8 MHz
0	1	1	0/1	2 MHz - 3 MHz
1	0	0	0/1	3 MHz - 4.5 MHz
1	0	1	0/1	15.3 MHz - 23 MHz
1	1	0	0/1	15.3 MHz - 23 MHz
1	1	1	0/1	10.2 MHz - 15.3 MHz

TABLE D.3.1

The duplication of bands 2 MHz - 3 MHz and 15.3 MHz - 23 MHz are due to the requirements of the Antenna Tuner.

The binary word is decoded by a 4028 and interfaced to the filter relays with a 1416 driver. The relays route the RF signal through the appropriate filter section, each of which is based on a  $50 \Omega$ :  $50 \Omega$ , Cauer-Chebyshev low pass filter, and are cascaded with reducing frequency band, so all filter sections are in the RF path in the 2 MHz - 3 MHz band.

The filters are in circuit in both transmit and receive modes, and so are not controlled by PTT, however the signal is diverted at the input to the filter for the PA or Control Unit respectively. This is done with a relay which is controlled by the PTT operated switch 2V4.

### 3.7 ALC GENERATOR

The ALC Generator consists of 2 stages, the detector circuit and the processor circuit. The detector circuit is immediately after the filters and samples RF voltage with the capacitive divider 2C10 and 2C8, 9, 11, 13 and RF current using the in line sampling transformer 2T1. The sampled current is then converted to a voltage by the terminating resistors 2R11 and 2R12, which generates two equal voltages 180° out of phase, both proportional to line current. The centre of the current sensor circuit is then added to the output from the capacitive divider and is set so when the output is terminated into 50 Ω, the voltage developed across each current terminating resistor exactly equals that of the capacitive divider output. Therefore at the anode of 2D2, (the forward power detector) there appears twice each voltage, and at the anode of 2D5, (the reflected power detector) there appears no voltage. Any deviation from 50 Ω in the load will generate a reflected power voltage and this OR-ed with a sample of the forward power detector. The forward power sample is controlled by the trimpot 2R8, and so the output power limit is set using this control. The reflected power limit is set to 12 W (1.6:1 VSWR) and this is not adjustable.

Also sampled is the peak output transistor collector voltage which is derived from a resistive divider on the PA PCB (3R46 and 3R47) and is OR-ed with the output from the output power detectors using 2D1 and 2D6. The resultant voltage is then compared to a reference generated by 2R2, 2V2, 3R2, 2R3, 2D3, 2D4 and 2R10 using 2V3 in the processor circuit which in turn drives the ALC control circuit of the PA PCB.

The reference generator consists basically of a resistive divider formed by 2R2, 3R2, 2R3, and 2R10 which tracks the unregulated supply so the output power is controlled by the supply voltage. The diodes 2D3 and 2D4 provide thermal compensation for 2V3 and 2D6. The thermistor 3R2 on the PA PCB is a PTC which is thermally bonded to the heatsink and transitions from about 100 Ω to in excess of 4 kΩ within 20°C centred around 90°C so effecting a thermal shutdown. The zener diode 2V2, ensures the voltage across the resistive divider formed by 3R2, 2R3 and 2R10 never exceeds 6.8 volts regardless of the resistance of 3R2, making thermal shutdown more complete.

### 3.8 TRANSMIT INDICATOR DRIVER

The drive for the transmit indicator is derived from the forward power detector output which is divided down by 2R4 and 2R5 and fed to the base of 2V1. The collector current of 2V1 is proportional to forward power out due to 2R1 so indicator brightness in the control unit is proportional to forward power output.

### 3.9 CONTROL UNIT AND ANTENNA TUNER INTERFACES

The interconnections from the Control Unit to the Antenna Tuner are via the Filter PCB which provides RF by passing using 2R19-23, and 2C66-72. This minimises problems created by the high RF fields of the Antenna Tuner.

### 3.10 REPLACEMENT OF PA COMPONENTS

If it is necessary to lift the PA PCB for servicing, remove the transistor flange mounting screws first and replace last to minimise stress on the packages. Before refitting the PCB thoroughly clean off any old thermal compound from the heatsink and transistor flanges and replace with new compound (e.g. Jermyn Thermaflow A30). Particular care is needed with the thermistor (3R2) to ensure it enters the hole in the heatsink without damage. The transistor types MRF422 and MRF426 are fitted as matched pairs and must be replaced as matched pairs i.e. the coloured dots on a pair of transistors must match. The procedure for replacement of these transistors is as follows:

- (a) MRF422 only, remove the feedback components 3R34-39, 3C35, 36 and 3T5.
- (b) Remove the flange fixing screws.
- (c) Using a de-soldering tool or 'solder-wick' remove the bulk of the solder from each lead. Gently pull the leads away from the PCB while heating joint. Remove the transistor.

Clear away any excess solder from the emitter, base and collector pads. Thoroughly clean the transistor mating surface on the heatsink with a cloth or tissue.

- (d) Form the leads of the replacement transistors using the discarded transistor as a guide.
- (e) Coat the transistor flange with a thin film of thermal compound (e.g. Jermyn Thermaflow A30).
- (f) Fit the transistor (check orientation) and tighten the flange fixing screws evenly.
- (g) Carefully solder the transistor leads, this should be carried out quickly using a very hot tipped soldering iron.
- (h) MRF422 only, replace feedback components and adjust bias current - refer para. 3.11.1.

### 3.11 PRE-SET ADJUSTMENTS

All adjustments to the PA are made with 27.2 V, 20A supply and terminated with a 50 Ω dummy load.

#### 3.11.1 PA Bias

Ensure the unit is OFF at the Control Unit and remove the 2-strand FUSE link from the Filter PCB. Insert a DC Ammeter set to the 1A range in place of the FUSE link, turn the Control Unit to HIGH power and select SSB Mode. Remove any audio from the microphone input and press and hold the microphone PTT. Adjust the trimpot marked BIAS until the ammeter reads 65 mA ±5 mA. Turn off the Control Unit, remove the multimeter and replace the FUSE link.

#### 3.11.2 Driver Bias

Turn Control Unit to HIGH power and select SSB Mode. With no audio drive present, press and hold the microphone PTT and adjust the 'DR. BIAS' resistor (3R57) until the DC voltage on the emitters of the Driver Transistors is 35 mV ±5 mV relative to ground.

#### 3.11.3 Gain Adjustment

Select a channel frequency in the 8 MHz band and switch to LOW power. Press and hold the microphone PTT and increase two tone audio drive until the Control Unit microphone amplifier is well into compression. Adjust the trimpot marked GAIN until the output is approximately 10 W PEP.

#### 3.11.4 ALC Adjustment

With the Control Unit, select a channel frequency in the 8 MHz band. With PTT activated and the microphone amplifier well into compression, select HIGH power and adjust the trimpot marked SET PWR on the Filter PCB for 200 W PEP.

#### 3.11.5 Performance Checks

Using one frequency in each band and using full audio drive check that power output is within the range 160 to 240 W PEP and that IMD is better than -28 dB below each tone.

### 3.12 TYPICAL PA VOLTAGES

The Table D.3.2 is a guide to the peak to peak voltages one would expect to see at some points in a PA, and are given for full power out when driven with a 4101 Control Unit with two tone drive. The test voltage is 27.2 V, the antenna tuner is not connected and the output is terminated into a  $50 \Omega$  dummy load.

Frequency MHz	I (A)	MRF260		MRF426		MRF422	
		Base Voltage	Collector Voltage	Collector Voltage	Collector Voltage	Collector Voltage	Collector Voltage
2	10.8	1.8	5	15	55		
4	11.0	1.8	6.2	20	55		
6	11.8	1.8	6.5	19	55		
8	12.1	1.8	6.5	20	55		
12	10.8	1.9	7	20	65		
16	12.5	1.9	8	22	60		
22	12.5	2.2	12	26	45		

TABLE D.3.2

## 4 TYPE 4404 400 W 24 V

### 4.1 VOLTAGE REGULATOR AND PTT CONTROL

The voltage regulator is a series pass type which supplies all the class A stages of the PA PCB via the PTT control, and the logic and relays (except the power relays) of the Filter PCB. As the output voltage is not critical, no adjustment is needed. It consists of the series pass emitter follower transistor, 3V3 whose output is sampled by 3R6 and 3R7 and compared to 3V2 using 3V1. 3V1 then shunts current supplied by 3R3 to ground thereby controlling the output voltage. 3R25 and 3V12 provide short circuit protection for 3V3.

The PTT control allows the transmitter to operate when PTT is activated by supplying power to the class A stages and the bias supplies. It is driven by a 0 V on the PTT line which saturates the pass transistor 3V4, via 3R8 and 3V5. 3R10 and 3R77 prevent excessive dissipation in 3V5.

### 4.2 GAIN CONTROL

Drive signal appearing on the input terminals is terminated into  $50 \Omega$  by 3R22 and 3R24 via isolating transformer 3T1. The signal is then fed into the emitters of 3V13 and 3V14 which are in a grounded base differential amplifier configuration, the gain of which can be controlled by varying the DC voltage on the base of either transistor. Open loop gain of the entire PA PCB assembly is set by varying 3R26, and medium and low powers are set by using transistor switches 3V15 and 3V16, both of which are on for low power.

ALC control is also effected in this stage, with 3V11 being used as a buffer between the generated ALC voltage from the Filter PCB and the supply to the base of 3V13. The decay time of the ALC is controlled by 3C12.

### 4.3 CLASS A DRIVER

The gain controlled signal from 3V14 is then fed to 3V17, which is a buffer amplifier with a voltage gain set by 3R44 and 3R33. This transistor also provides a bias supply for 3V18, 19 via 3T2 which is thermally compensated by 3D4-6. 3V18, 19 with 3T3 provide a controlled gain, low distortion balanced drive for the following stage using transformer coupled feedback in the emitters. 3R46-49 and 3C30, 31, 34, 35 ensure good linearity with some higher frequency boost, as well as controlling the output impedance. 3V20 is thermally bonded to the heatsink and is used as the bias supply for the next stages.

At this point the signal is shared by two identical driver/output stages consisting of 3V21, 22, 25, 26 and 3V23, 24, 27, 28. The following description details only one of these stages.

### 4.4 DRIVER STAGE

3V21 and 3V22 are a class AB driver stage, the bias being obtained from the previous stage. Output impedance and linearity are controlled by the feed-forward transformer 3T4 and input impedance is controlled by 3R51-54. The DC supply to the driver transistors is taken from the unregulated supply via transformer 3T6, and is not controlled by PTT. Bias adjustment of this stage is effected with 3R50.

#### 4.5 OUTPUT STAGE AND BIAS SUPPLY

3V25 and 3V26 are a class AB output stage, the bias being derived from a dedicated bias supply. The DC supply to the output transistors is taken from the unregulated supply via the output transformer 3T10 and a fuse, and is not controlled by PTT. Negative feedback is provided by 3T8, 3R59-64, 3C43, 45 and 3L3, 4 and some common-mode feedback via 3C49, 3R71 and 3L7. The signal is then stepped up with the output transformer and fed to the filter PCB.

The bias regulator consists of a Darlington series pass transistor 3V7, its base current being supplied via 3R12 from the zener diode reference of 3V6 and 3R11. The output voltage from 3V7 is compared with the base-emitter voltage of 3V8, which in turn shunts current from 3R12 to ground so controlling the output voltage. Bias voltage adjustment is provided by 3R14 which modifies the voltage on the base of 3V8. Thermal compensation for the output pair is provided by 3V8 being thermally bonded to the heatsink, and the zener regulator, 3V6, prevents power supply fluctuations from affecting the bias voltage.

#### 4.6 PA FILTER AND CONTROL

The signal from both output transformers is capacitively coupled via 2C63 and 2C65 to chassis and 2C78 and 2C79 to the hybrid combining transformer 3T13 which provides isolation between the output stages with 1R1, 2. The auto transformer 3T12 then matches the signal from 3T13 to the PA Filter set, which is a series of relay switched low pass filters selected by using the band information from the Control Unit. The band information is a 4 bit binary word, 3 bits being responsible for filter switching, the remaining bit being used only by the Antenna Tuner. The sequence is shown in Table D.4.1.

D	C	B	A	Frequency Band
0	0	0	0/1	6.8 MHz - 10.2 MHz
0	0	1	0/1	2 MHz - 3 MHz
0	1	0	0/1	4.5 MHz - 6.8 MHz
0	1	1	0/1	2 MHz - 3 MHz
1	0	0	0/1	3 MHz - 4.5 MHz
1	0	1	0/1	15.3 MHz - 23 MHz
1	1	0	0/1	15.3 MHz - 23 MHz
1	1	1	0/1	10.2 MHz - 15.3 MHz

TABLE D.4.1

The duplication of bands 2 MHz - 3 MHz and 15.3 MHz - 23 MHz are due to the requirements of the Antenna Tuner.

The binary word is decoded by a 4028 and interfaced to the filter relays with a 1416 driver. The relays route the RF signal through the appropriate filter section, each of which is based on a  $50 \Omega$ :  $50 \Omega$ , Cauer-Chebyshev low pass filter, and are cascaded with reducing frequency band, so all filter sections are in the RF path in the 2 MHz - 3 MHz band.

The filters are in circuit in both transmit and receive modes, and so are not controlled by PTT, however the signal is diverted at the input to the filter for the PA or Control Unit respectively. This is done with a relay which is controlled by the PTT operated switch 2V4.

#### 4.7 ALC GENERATOR

The ALC Generator consists of 2 stages, the detector circuit and the processor circuit. The detector circuit is immediately after the filters and samples RF voltage with the capacitive divider 2C10 and 2C8, 9 and RF current using the in line sampling transformer 2T1. The sampled current is then converted to a voltage by the terminating resistors 2R11, 25 and 2R12, 26, which generates two equal voltages 180° out of phase, both proportional to line current. The centre of the current sensor circuit is then added to the output from the capacitive divider and is set so when the output is terminated into 50 Ω, the voltage developed across each current terminating resistor exactly equals that of the capacitive divider output. Therefore at the anode of 2D2, (the forward power detector) there appears twice each voltage, and at the anode of 2D5, (the reflected power detector) there appears no voltage. Any deviation from 50 Ω in the load will generate a reflected power voltage and this OR-ed with a sample of the forward power detector. The forward power sample is controlled by the trimpot 2R8, and so the output power limit is set using this control. The reflected power limit is set to 24 W (1.6:1 VSWR) and this is not adjustable.

Also sampled are the peak output transistor collector voltage and the voltage across the hybrid transformer 3T13 which are derived from resistive dividers and OR-ed on the PA PCB (3R1, 2, 4, 5 and 3D1, 2) and is OR-ed with the output from the output power detectors using 2D1 and 2D6. The resultant voltage is then compared to a reference generated by 2R2, 2V2, 3R23, 2R3, 2D3, 2D4 and 2R10 using 2V3 in the processor circuit which in turn drives the ALC control circuit of the PA PCB.

The reference generator consists basically of a resistive divider formed by 2R2, 3R23, 2R3, and 2R10 which tracks the unregulated supply so the output power is controlled by the supply voltage. The diodes 2D3 and 2D4 provide thermal compensation for 2V3 and 2D6. The thermistor 3R23 on the PA PCB is a PTC which is thermally bonded to the heatsink and transitions from about 100 Ω to in excess of 4 kΩ within 20°C centred around 90°C so effecting a thermal shutdown. The zener diode 2V2, ensures the voltage across the resistive divider formed by 3R23, 2R3 and 2R10 never exceeds 6.8 volts regardless of the resistance of 3R23, making thermal shutdown more complete.

#### 4.8 TRANSMIT INDICATOR DRIVER

The drive for the transmit indicator is derived from the forward power detector output which is divided down by 2R4 and 2R5 and fed to the base of 2V1. The collector current of 2V1 is proportional to forward power out due to 2R1 so indicator brightness in the control unit is proportional to forward power output.

#### 4.9 CONTROL UNIT AND ANTENNA TUNER INTERFACES

The interconnections from the Control Unit to the Antenna Tuner are via the Filter PCB which provides RF by passing using 2R19-23, and 2C66-72. This minimises problems created by the high RF fields of the Antenna Tuner.

#### 4.10 REPLACEMENT OF PA COMPONENTS

If it is necessary to lift the PA PCB for servicing, remove the transistor flange mounting screws first and replace last to minimise stress on the packages. Before refitting the PCB thoroughly clean off any old thermal compound from the heatsink and transistor flanges and replace with new compound (e.g. Jermyn Thermaflow A30). Particular care is needed with the thermistor (3R2) to ensure it enters the hole in the heatsink without damage. The transistor types MRF422 and MRF426 are fitted as matched pairs and must be replaced as matched pairs i.e. the coloured dots on a pair of transistors must match. The procedure for replacement of these transistors is as follows:

- (a) MRF422 only, remove the feedback components 3R59-64, 3C43, 45 and 3T8.
- (b) Remove the flange fixing screws.
- (c) Using a de-soldering tool or 'solder-wick' remove the bulk of the solder from each lead. Gently pull the leads away from the PCB while heating joint. Remove the transistor.

Clear away any excess solder from the emitter, base and collector pads. Thoroughly clean the transistor mating surface on the heatsink with a cloth or tissue.

- (d) Form the leads of the replacement transistors using the discarded transistor as a guide.
- (e) Coat the transistor flange with a thin film of thermal compound (e.g. Jermyn Thermaflow A30).
- (f) Fit the transistor (check orientation) and tighten the flange fixing screws evenly.
- (g) Carefully solder the transistor leads, this should be carried out quickly using a very hot tipped soldering iron.
- (h) MRF422 only, replace feedback components and adjust bias current - refer para. 3.11.1.

## 4.11 PRE-SET ADJUSTMENTS

All adjustments to the PA are made with 27.2 V, 40A supply and terminated with a 50 Ω dummy load.

### 4.11.1 PA Bias

Ensure the unit is OFF at the Control Unit and remove the 2-strand FUSE links from the Filter PCB. Insert a DC Ammeter set to the 1A range in place of one FUSE link, turn the Control Unit to HIGH power and select SSB Mode. Remove any audio from the microphone input and press and hold the microphone PTT. Adjust the appropriate BIAS trimpot until the ammeter reads 65 mA ±5 mA. Repeat for other FUSE link and BIAS trimpot. Turn off the Control Unit, remove the multimeter and replace the FUSE links.

### 4.11.2 Driver Bias

Turn Control Unit to HIGH power and select SSB Mode. With no audio drive present, press and hold the microphone PTT and adjust the 'DR. BIAS' resistor (3R50) until the DC voltage on the emitters of the Driver Transistors is 35 mV ±5 mV relative to ground.

### 4.11.3 Gain Adjustment

Select a channel frequency in the 8 MHz band and switch to LOW power. Press and hold the microphone PTT and increase two tone audio drive until the Control Unit microphone amplifier is well into compression. Adjust the trimpot marked GAIN until the output is approximately 10 W PEP.

### 4.11.4 ALC Adjustment

With the Control Unit, select a channel frequency in the 8 MHz band. With PTT activated and the microphone amplifier well into compression, select HIGH power and adjust the trimpot marked SET PWR on the Filter PCB for 400 W PEP.

### 4.11.5 Performance Checks

Using one frequency in each band and using full audio drive check that power output is within the range 320 to 480 W PEP and that IMD is better than -30 dB below each tone.

#### 4.12 TYPICAL PA VOLTAGES

The Table D.4.2 is a guide to the peak to peak voltages one would expect to see at some points in a PA, and are given for full power out when driven with a 4101 Control Unit with two tone drive. The test voltage is 27.2 V, the antenna tuner is not connected and the output is terminated into a  $50 \Omega$  dummy load.

		MRF220		MRF426	MRF422
Frequency (MHz)	I (A)	Base Voltage	Collector Voltage	Collector Voltage	Collector Voltage
2	23.5	2.2	4	22	50
4	24	2.2	5	25	50
6	24	2.2	5	28	60
8	25	2.4	6	25	55
12	26.5	2.4	9	28	60
16	25	2.3	10	20	60
22	26	2.2	16	24	50

TABLE D.4.2

## 5 PARTS LISTS

### 5.1 GENERAL

The parts lists contain the following information:

- (a) Circuit reference number
- (b) Description giving value and type of component
- (c) Manufacturer and manufacturer's part number
- (d) Codan part number.

The following abbreviations are used for resistor and capacitor types:

Resistors (all values in ohms unless otherwise stated)

CF - carbon film  
MF - metal film  
WW - wire wound

Capacitors

CC - ceramic multilayer chip  
CE - ceramic  
EL - aluminium electrolytic  
PE - polyester  
PS - polystyrene  
TA - solid tantalum

### Ordering Information

When ordering replacement components, it is necessary to quote all the following information to minimise the risk of obtaining the wrong component and to expedite despatch:

- (a) Equipment type
- (b) Component
- (c) Component location
- (d) Full component description
- (e) Manufacturer and type
- (f) Codan part number

### Component Substitution

Due to the continuous process of updating equipment, and variations in component availability, minor component changes from those listed will occur; equipment performance is in no way adversely affected.

For servicing purposes, equivalent components may be used (eg resistors, capacitors etc). Replacement components should have a similar tolerance to the types listed.

**Parts List**

**5.2 PARTS LIST INDEX**

5.2.1	PA, 200W,24V	PCB	08-02541-002
5.2.2	PA, 400W 24V	PCB	08-02640
5.2.3	Filter, 200W 24V		08-02542-002
5.2.4	Filter, 400W 24V	PCB	08-02542-004
5.2.5	PA, 4402 (200 watt) 24V		08-02545-002
5.2.6	PA, 4404 (400 watt) 24V		08-02641

PA, 200W,24V

## PCB

Assembly No 08-02541-002

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Ref	Description				Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
C2	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C3	22u	20%	16V	TA Cap	AVX	TAP226M016CCS	47-12201-610	
C7	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C9	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C11	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C13	4,7u	20%	35V	TA Cap	AVX	TAP475M035CCS	47-04703-510	
C14	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C15	10u	20%	25V	TA Cap	AVX	TAP106M025CCS	47-11002-510	
C16	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C17	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C18	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C19	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C20	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C21	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C22	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C23	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C24	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C25	270p	2%	100V N750	CE Cap	Philips	2222 680 58271	46-22700-013	
C26	470n	20%	50V X7R	CE Cap	Vitramon	VP43BY474MA	46-54700-261	
C27	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280	
C28	220p	2%	100V N750	CE Cap	Philips	2222 680 58221	46-22200-013	
C29	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280	
C30	150p	2%	100V N150	CE Cap	Philips	2222 680 34151	46-21500-012	
C31	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280	
C32	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280	
C33	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280	
C34	10u	20%	25V	TA Cap	AVX	TAP106M025CCS	47-11002-510	
C35	2,2n	5%	160V	PS Cap	Philips	2222 425 22202	46-32200-310	
C36	2,2n	5%	160V	PS Cap	Philips	2222 425 22202	46-32200-310	
C38	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280	
C39	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C40	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280	
C41	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C42	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C44	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C45	10u	20%	25V	TA Cap	AVX	TAP106M025CCS	47-11002-510	
C46	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C47	82p	5%	500V N750	CE Cap	Murata	DD07 UJ 820J 500	46-18200-021	
D1	Diode, Si fast low cap med cond						23-10002	
D2	Diode, Si fast low cap med cond						23-10002	
D3	Diode, Si fast low cap med cond						23-10002	
D4	Diode, Si fast low cap med cond						23-10002	
L1	Inductor, 100uH				Sigma	10-10-0537-10	43-82100-051	
L2	Core Toroid 6mm	Blue	1		Micrometals	T25-1	39-06061-001	
L3	Core Toroid 6mm	Blue	1		Micrometals	T25-1	39-06061-001	
L4	Bead 4mm		4B1		Philips	4322-020-34420	39-01041-022	
L5	Bead 4mm		4B1		Philips	4322-020-34420	39-01041-022	
P1	Header (P) 10way 2row				JAE	PS-10PE-D4T1-PN1	60-00100-260	
R1	75 Ohm 5%	0,33W	CF Res	Philips	2322 211 13759		40-17500-020	
R2	50 Ohm 80°C PTC	Thermistor		Philips	2322-660-91008		41-11500-660	
R3	150 Ohm 5%	0,33W	CF Res	Philips	2322 211 13151		40-21500-020	
R4	2,2k Ohm 5%	0,33W	CF Res	Philips	2322 211 13222		40-32200-020	

PA, 200W,24V

## PCB (cont'd)

Ref	Description	Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
R5	Pot,10k Lin MG Trim	Noble	VTP	42-41076-000	
R6	3,3k Ohm 5% 0,33W	CF Res	Philips	2322 211 13332	40-33300-020
R7	220 Ohm 5% 0,33W	CF Res	Philips	2322 211 13221	40-22200-020
R8	120 Ohm 5% 0,33W	CF Res	Philips	2322 211 13121	40-21200-020
R9	270 Ohm 5% 0,33W	CF Res	Philips	2322 211 13271	40-22700-020
R10	220 Ohm 5% 0,33W	CF Res	Philips	2322 211 13221	40-22200-020
R11	390 Ohm 5% 0,33W	CF Res	Philips	2322 211 13391	40-23900-020
R12	5,6k Ohm 5% 0,33W	CF Res	Philips	2322 211 13562	40-35600-020
R13	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020
R14	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020
R15	6,8k Ohm 5% 0,33W	CF Res	Philips	2322 211 13682	40-36800-020
R16	22k Ohm 5% 0,33W	CF Res	Philips	2322 211 13223	40-42200-020
R17	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020
R18	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020
R19	220 Ohm 5% 0,33W	CF Res	Philips	2322 211 13221	40-22200-020
R20	12k Ohm 5% 0,33W	CF Res	Philips	2322 211 13123	40-41200-020
R21	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020
R22	3,3k Ohm 5% 0,33W	CF Res	Philips	2322 211 13332	40-33300-020
R23	560 Ohm 5% 0,33W	CF Res	Philips	2322 211 13561	40-25600-020
R24	390 Ohm 5% 0,33W	CF Res	Philips	2322 211 13391	40-23900-020
R25	220 Ohm 5% 0,33W	CF Res	Philips	2322 211 13221	40-22200-020
R26	220 Ohm 5% 0,33W	CF Res	Philips	2322 211 13221	40-22200-020
R27	18 Ohm 5% 0,33W	CF Res	Philips	2322 211 13189	40-11800-020
R28	18 Ohm 5% 0,33W	CF Res	Philips	2322 211 13189	40-11800-020
R29	1 Ohm 5% 0,33W	CF Res	Philips	2322 211 13108	40-01000-020
R30	1 Ohm 5% 0,33W	CF Res	Philips	2322 211 13108	40-01000-020
R31	1 Ohm 5% 0,33W	CF Res	Philips	2322 211 13108	40-01000-020
R32	1 Ohm 5% 0,33W	CF Res	Philips	2322 211 13108	40-01000-020
R33	100 Ohm 5% 0,33W	CF Res	Philips	2322 211 13101	40-21000-020
R34	4,7 Ohm 5% 0,5W	MF Res	Philips	2322 186 13478	40-04700-030
R35	4,7 Ohm 5% 0,5W	MF Res	Philips	2322 186 13478	40-04700-030
R36	22 Ohm 5% 0,33W	CF Res	Philips	2322 211 13229	40-12200-020
R37	22 Ohm 5% 0,33W	CF Res	Philips	2322 211 13229	40-12200-020
R38	4,7 Ohm 5% 0,5W	MF Res	Philips	2322 186 13478	40-04700-030
R39	4,7 Ohm 5% 0,5W	MF Res	Philips	2322 186 13478	40-04700-030
R40	120 Ohm 5% 0,33W	CF Res	Philips	2322 211 13121	40-21200-020
R42	1,8 Ohm 5% 0,33W	CF Res	Philips	2322 211 13188	40-01800-020
R43	820 Ohm 5% 0,33W	CF Res	Philips	2322 211 13821	40-28200-020
R44	100 Ohm 5% 0,33W	CF Res	Philips	2322 211 13101	40-21000-020
R45	Pot,10k Lin MG Trim	Noble	VTP	42-41076-000	
R46	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020
R47	820 Ohm 5% 0,33W	CF Res	Philips	2322 211 13821	40-28200-020
R48	560 Ohm 5% 0,33W	CF Res	Philips	2322 211 13561	40-25600-020
R49	390 Ohm 5% 0,5W	MF Res	Philips	2322 186 13391	40-23900-030
R50	3,3k Ohm 5% 0,33W	CF Res	Philips	2322 211 13332	40-33300-020
R51	12k Ohm 5% 0,33W	CF Res	Philips	2322 211 13123	40-41200-020
R52	4,7k Ohm 5% 0,33W	CF Res	Philips	2322 211 13472	40-34700-020
R53	4,7k Ohm 5% 0,33W	CF Res	Philips	2322 211 13472	40-34700-020
R54	8,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13822	40-38200-020
R55	220 Ohm 5% 0,33W	CF Res	Philips	2322 211 13221	40-22200-020
R56	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020
R57	SOT 5% 0,33W	CF Res			
R59	2,7 Ohm 5% 0,33W	CF Res	Philips	2322 211 13278	40-02700-020
T1	Inductor, Common Mode	bn/or			44-80104
T2	Transformer, Pre-Driver	rd/rd/bl			44-80171
T3	Transformer, Feed Frwd	rd/rd/ye			44-80172
T4	Transformer, Driver	rd/rd/rd			44-80173
T5	Transformer, Feedback	rd/rd/gn			44-80174

PA, 200W,24V

## PCB (cont'd)

Assembly No 08-02541-002

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Ref	Description	Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
T6	Transformer, Output bk/bk/rd			44-80169	
V1	Transistor, PNP Si	Philips	BC558	BC558	
V2	Transistor, PNP Si	Philips	BF450	BF450	
V3	Transistor, PNP Si	Philips	BF450	BF450	
V4	Transistor, PNP Si	Philips	BC558	BC558	
V5	Transistor, PNP Si	Philips	BC558	BC558	
V6	Transistor, NPN Si	Philips	PH2369	PH2369	
V7	Transistor, NPN Si	Motorola	MRF260	MRF260	
V8	Transistor, NPN Si	Philips	BD135	BD135	
V9	Transistor, NPN Si	Motorola	MRF426	MRF426	
V10	Transistor, NPN Si	Motorola	MRF426	MRF426	
V11	Transistor, NPN Si	Motorola	MRF422	MRF422	
V12	Transistor, NPN Si	Motorola	MRF422	MRF422	
V13	Transistor, Darlington NPN Si	Philips	BD675	BD675	
V14	Transistor, NPN Si	Philips	BD135	BD135	
V15	Diode, Zener 5,6V 5% 0,4W	Philips	BZX79-C5V6	BZX79C5V6	
V16	Transistor, PNP Si	Texas Inst	TIP32A	TIP32A	
V17	Transistor, PNP Si	Philips	BC328	BC328	
V18	Transistor, Darlington NPN Si	Philips	BD675	BD675	
V19	Transistor, NPN Si	Philips	BC548	BC548	
V20	Diode, Zener 6,2V 5% 0,4W	Philips	BZX79-C6V2	BZX79C6V2	
1	Heatsink, 270mm Long			05-02826	
4	Clamp, Transformer			05-02823	
6	Strip, Rubber			06-00640	
9	PCB, PA 200W 24V			07-00774	
21	Bush, Transistor	TO-220	Motorola	B51547F019	30-03801-001
22	Washer, Mica	TO-220	Motorola	B08853A001	30-45001-001

## PA, 400W 24V PCB

Ref	Description					Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
C1	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200		
C2	47n		63V	CE Cap	Samwha	TL	46-44700-210		
C3	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C4	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C5	10u	20%	25V	TA Cap	AVX	TAP106M025CCS	47-11002-510		
C6	10u	20%	25V	TA Cap	AVX	TAP106M025CCS	47-11002-510		
C7	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C8	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280		
C9	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280		
C11	47n		63V	CE Cap	Samwha	TL	46-44700-210		
C12	22u	20%	16V	TA Cap	AVX	TAP226M016CCS	47-12201-610		
C16	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C17	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C19	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C21	4,7u	20%	35V	TA Cap	AVX	TAP475M035CCS	47-04703-510		
C22	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200		
C23	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200		
C24	22u	20%	16V	TA Cap	AVX	TAP226M016CCS	47-12201-610		
C25	47n		63V	CE Cap	Samwha	TL	46-44700-210		
C26	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C27	47n		63V	CE Cap	Samwha	TL	46-44700-210		
C28	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C29	47n		63V	CE Cap	Samwha	TL	46-44700-210		
C30	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013		
C31	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013		
C32	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C33	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C34	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013		
C35	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013		
C36	470n	20%	50V X7R	CE Cap	Vitramon	VP43BY474MA	46-54700-261		
C37	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C38	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C39	150p	2%	100V N150	CE Cap	Philips	2222 680 34151	46-21500-012		
C40	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C41	150p	2%	100V N150	CE Cap	Philips	2222 680 34151	46-21500-012		
C42	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C43	2,2n	5%	160V	PS Cap	Philips	2222 425 22202	46-32200-310		
C44	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280		
C45	2,2n	5%	160V	PS Cap	Philips	2222 425 22202	46-32200-310		
C46	2,2n	5%	160V	PS Cap	Philips	2222 425 22202	46-32200-310		
C47	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280		
C48	2,2n	5%	160V	PS Cap	Philips	2222 425 22202	46-32200-310		
C49	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C50	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C51	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C52	10u	20%	25V	TA Cap	AVX	TAP106M025CCS	47-11002-510		
C53	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260		
C54	10u	20%	25V	TA Cap	AVX	TAP106M025CCS	47-11002-510		
C55	100n	20%	50V BX	CC Cap	Vitramon	VJ1808X104MFA	46-51000-280		
C56	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021		
C57	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021		

D1	Diode, Si fast low cap med cond	23-10002
D2	Diode, Si fast low cap med cond	23-10002
D3	Diode, Si fast low cap med cond	23-10002
D4	Diode, Si fast low cap med cond	23-10002
D5	Diode, Si fast low cap med cond	23-10002
D6	Diode, Si fast low cap med cond	23-10002

## PA, 400W 24V PCB (cont'd)

Ref	Description				Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
L1	Bead	4mm	4B1	Philips	4322-020-34420	39-01041-022		
L2	Bead	4mm	4B1	Philips	4322-020-34420	39-01041-022		
L3	Core Toroid	6mm Blue	1	Micrometals	T25-1	39-06061-001		
L4	Core Toroid	6mm Blue	1	Micrometals	T25-1	39-06061-001		
L5	Core Toroid	6mm Blue	1	Micrometals	T25-1	39-06061-001		
L6	Core Toroid	6mm Blue	1	Micrometals	T25-1	39-06061-001		
L7	Bead	4mm	4B1	Philips	4322-020-34420	39-01041-022		
L8	Bead	4mm	4B1	Philips	4322-020-34420	39-01041-022		
P1	Header (P) 10way 2row				JAE	PS-10PE-D4T1-PN1	60-00100-260	
R1	820 Ohm 5%	0,33W	CF Res	Philips	2322 211 13821	40-28200-020		
R2	820 Ohm 5%	0,33W	CF Res	Philips	2322 211 13821	40-28200-020		
R3	4,7k Ohm 5%	0,33W	CF Res	Philips	2322 211 13472	40-34700-020		
R4	10k Ohm 5%	0,33W	CF Res	Philips	2322 211 13103	40-41000-020		
R5	820 Ohm 5%	0,33W	CF Res	Philips	2322 211 13821	40-28200-020		
R6	4,7k Ohm 5%	0,33W	CF Res	Philips	2322 211 13472	40-34700-020		
R7	4,7k Ohm 5%	0,33W	CF Res	Philips	2322 211 13472	40-34700-020		
R8	12k Ohm 5%	0,33W	CF Res	Philips	2322 211 13123	40-41200-020		
R9	3,3k Ohm 5%	0,33W	CF Res	Philips	2322 211 13332	40-33300-020		
R10	470 Ohm 5%	0,5W	MF Res	Philips	2322 186 13471	40-24700-030		
R11	560 Ohm 5%	0,33W	CF Res	Philips	2322 211 13561	40-25600-020		
R12	820 Ohm 5%	0,33W	CF Res	Philips	2322 211 13821	40-28200-020		
R13	100 Ohm 5%	0,33W	CF Res	Philips	2322 211 13101	40-21000-020		
R14	Pot,10k Lin MG Trim		Noble		VTP	42-41076-000		
R15	820 Ohm 5%	0,33W	CF Res	Philips	2322 211 13821	40-28200-020		
R16	100 Ohm 5%	0,33W	CF Res	Philips	2322 211 13101	40-21000-020		
R17	Pot,10k Lin MG Trim		Noble		VTP	42-41076-000		
R18	120 Ohm 5%	0,33W	CF Res	Philips	2322 211 13121	40-21200-020		
R19	120 Ohm 5%	0,33W	CF Res	Philips	2322 211 13121	40-21200-020		
R20	100 Ohm 5%	0,33W	CF Res	Philips	2322 211 13101	40-21000-020		
R21	100 Ohm 5%	0,33W	CF Res	Philips	2322 211 13101	40-21000-020		
R22	75 Ohm 5%	0,33W	CF Res	Philips	2322 211 13759	40-17500-020		
R23	50 Ohm 80°C PTC	Thermistor	Philips		2322-660-91008	41-11500-660		
R24	150 Ohm 5%	0,33W	CF Res	Philips	2322 211 13151	40-21500-020		
R25	0,22 Ohm 5%	0,6W	MF Res	Beyschlag	MBB0207-00-BX	40-00220-590		
R26	Pot,10k Lin MG Trim		Noble		VTP	42-41076-000		
R27	2,2k Ohm 5%	0,33W	CF Res	Philips	2322 211 13222	40-32200-020		
R28	3,3k Ohm 5%	0,33W	CF Res	Philips	2322 211 13332	40-33300-020		
R29	220 Ohm 5%	0,33W	CF Res	Philips	2322 211 13221	40-22200-020		
R30	120 Ohm 5%	0,33W	CF Res	Philips	2322 211 13121	40-21200-020		
R31	270 Ohm 5%	0,33W	CF Res	Philips	2322 211 13271	40-22700-020		
R32	220 Ohm 5%	0,33W	CF Res	Philips	2322 211 13221	40-22200-020		
R33	390 Ohm 5%	0,33W	CF Res	Philips	2322 211 13391	40-23900-020		
R34	5,6k Ohm 5%	0,33W	CF Res	Philips	2322 211 13562	40-35600-020		
R35	10k Ohm 5%	0,33W	CF Res	Philips	2322 211 13103	40-41000-020		
R36	2,2k Ohm 5%	0,33W	CF Res	Philips	2322 211 13222	40-32200-020		
R37	6,8k Ohm 5%	0,33W	CF Res	Philips	2322 211 13682	40-36800-020		
R38	8,2k Ohm 5%	0,33W	CF Res	Philips	2322 211 13822	40-38200-020		
R39	10k Ohm 5%	0,33W	CF Res	Philips	2322 211 13103	40-41000-020		
R40	2,2k Ohm 5%	0,33W	CF Res	Philips	2322 211 13222	40-32200-020		
R41	22k Ohm 5%	0,33W	CF Res	Philips	2322 211 13223	40-42200-020		
R42	3,3k Ohm 5%	0,33W	CF Res	Philips	2322 211 13332	40-33300-020		
R43	560 Ohm 5%	0,33W	CF Res	Philips	2322 211 13561	40-25600-020		
R44	1,5k Ohm 5%	0,33W	CF Res	Philips	2322 211 13152	40-31500-020		
R45	220 Ohm 5%	0,33W	CF Res	Philips	2322 211 13221	40-22200-020		
R46	18 Ohm 5%	0,33W	CF Res	Philips	2322 211 13189	40-11800-020		
R47	18 Ohm 5%	0,33W	CF Res	Philips	2322 211 13189	40-11800-020		

## PA, 400W 24V PCB (cont'd)

Ref	Description					Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
R48	18	Ohm	5%	0,33W	CF Res	Philips	2322 211 13189	40-11800-020	
R49	18	Ohm	5%	0,33W	CF Res	Philips	2322 211 13189	40-11800-020	
R50	SOT		5%	0,33W	CF Res				
R51	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R52	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R53	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R54	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R55	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R56	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R57	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R58	1	Ohm	5%	0,33W	CF Res	Philips	2322 211 13108	40-01000-020	
R59	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R60	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R61	22	Ohm	5%	0,33W	CF Res	Philips	2322 211 13229	40-12200-020	
R62	22	Ohm	5%	0,33W	CF Res	Philips	2322 211 13229	40-12200-020	
R63	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R64	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R65	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R66	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R67	22	Ohm	5%	0,33W	CF Res	Philips	2322 211 13229	40-12200-020	
R68	22	Ohm	5%	0,33W	CF Res	Philips	2322 211 13229	40-12200-020	
R69	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R70	4,7	Ohm	5%	0,5W	MF Res	Philips	2322 186 13478	40-04700-030	
R71	1,8	Ohm	5%	0,33W	CF Res	Philips	2322 211 13188	40-01800-020	
R72	1,8	Ohm	5%	0,33W	CF Res	Philips	2322 211 13188	40-01800-020	
R73	2,2k	Ohm	5%	0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R74	220	Ohm	5%	0,33W	CF Res	Philips	2322 211 13221	40-22200-020	
R75	2,2k	Ohm	5%	0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R76	220	Ohm	5%	0,33W	CF Res	Philips	2322 211 13221	40-22200-020	
R77	470	Ohm	5%	0,5W	MF Res	Philips	2322 186 13471	40-24700-030	
R78	120	Ohm	5%	0,33W	CF Res	Philips	2322 211 13121	40-21200-020	

T1	Inductor, Common Mode	bn/or		44-80104
T2	Transformer, Interstage	gn/gn/gn		44-80179
T3	Transformer, Predriver	gn/gn/rd		44-80178
T4	Transformer, Feed Frwd	rd/rd/ye		44-80172
T5	Transformer, Feed Frwd	rd/rd/ye		44-80172
T6	Transformer, Driver	rd/rd/rd		44-80173
T7	Transformer, Driver	rd/rd/rd		44-80173
T8	Transformer, Feedback	rd/rd/gn		44-80174
T9	Transformer, Feedback	rd/rd/gn		44-80174
T10	Transformer, Output	bk/bk/rd		44-80169
T11	Transformer, Output	bk/bk/rd		44-80169
T12	Transformer, Hybrid	gn/gn/bn		44-80180
T13	Transformer, Auto	gn/gn/wh		44-80181

V1	Transistor, NPN Si	Philips	BC548	BC548
V2	Diode, Zener 6,2V 5% 0,4W	Philips	BZX79-C6V2	BZX79C6V2
V3	Transistor, Darlington NPN Si	Philips	BD675	BD675
V4	Transistor, PNP Si	Texas Inst	TIP32A	TIP32A
V5	Transistor, PNP Si	Philips	BC328	BC328
V6	Diode, Zener 5,6V 5% 0,4W	Philips	BZX79-C5V6	BZX79C5V6
V7	Transistor, Darlington NPN Si	Philips	BD675	BD675
V8	Transistor, NPN Si	Philips	BD135	BD135
V9	Transistor, Darlington NPN Si	Philips	BD675	BD675
V10	Transistor, NPN Si	Philips	BD135	BD135
V11	Transistor, PNP Si	Philips	BC558	BC558
V12	Transistor, NPN Si	Philips	BC548	BC548

## PA, 400W 24V PCB (cont'd)

Ref.	Description	Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
V13	Transistor, PNP Si	Philips	BF450	BF450	
V14	Transistor, PNP Si	Philips	BF450	BF450	
V15	Transistor, PNP Si	Philips	BC558	BC558	
V16	Transistor, PNP Si	Philips	BC558	BC558	
V17	Transistor, NPN Si	Philips	PH2369	PH2369	
V18	Transistor, NPN Si	Motorola	MRF220	MRF220	
V19	Transistor, NPN Si	Motorola	MRF220	MRF220	
V20	Transistor, NPN Si	Philips	BD135	BD135	
V21	Transistor, NPN Si	Motorola	MRF426	MRF426	
V22	Transistor, NPN Si	Motorola	MRF426	MRF426	
V23	Transistor, NPN Si	Motorola	MRF426	MRF426	
V24	Transistor, NPN Si	Motorola	MRF426	MRF426	
V25	Transistor, NPN Si	Motorola	MRF422	MRF422	
V26	Transistor, NPN Si	Motorola	MRF422	MRF422	
V27	Transistor, NPN Si	Motorola	MRF422	MRF422	
V28	Transistor, NPN Si	Motorola	MRF422	MRF422	
1	PCB, PA			07-00881	
2	Heatsink PA Assy			08-04508	
3	Clamp, Transformer			05-02823	
4	Spacer, M2.5x2.6mm	Long		05-03012-026	
5	Strip, Rubber			06-00640	
6	Sleeve, Sil Rubber 2x0.5 Any Col	Symonds	02005	71-80206-199	
7	Strip, Rubber			06-00672	
12	Rivet, Pop Cu S/Dome 3,2dx3,2mm	Tucker	CD44	33-25232-032	
13	Eyelet, Nickel Plated	Tucker	SE 2530	33-14253-040	
14	QC Tab 6,3mm 90d	Utilux	H1181	61-00800-003	
15	Lug, Solder 5BA	Tucker	S260 Code 127 5BA	61-30200-006	

## Filter, 200W 24V

Ref	Description			Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
C2	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200
C3	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200
C4	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C5	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C6	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200
C7	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200
C8	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013
C9	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013
C10	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021
C11	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013
C12	47p	5%	500V N750	CE Cap	Murata	DD06 UJ 470J 500	46-14700-021
C13	330p	2%	100V N750	CE Cap	Philips	2222 680 58331	46-23300-013
C14	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021
C16	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021
C17	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021
C18	82p	5%	500V N750	CE Cap	Murata	DD07 UJ 820J 500	46-18200-021
C19	82p	5%	500V N750	CE Cap	Murata	DD07 UJ 820J 500	46-18200-021
C20	47n		63V	CE Cap	Samwha	TL	46-44700-210
C21	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C22	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021
C23	27p	5%	500V N750	CE Cap	Murata	DD05 UJ 270J 500	46-12700-021
C24	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C25	82p	5%	500V N750	CE Cap	Murata	DD07 UJ 820J 500	46-18200-021
C26	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C27	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021
C28	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200
C29	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021
C30	39p	5%	500V N750	CE Cap	Murata	DD05 UJ 390J 500	46-13900-021
C31	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C32	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200
C33	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021
C34	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021
C35	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C36	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200
C37	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C38	47p	5%	500V N750	CE Cap	Murata	DD06 UJ 470J 500	46-14700-021
C39	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C40	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021
C41	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021
C42	220p	5%	500V N750	CE Cap	Murata	DD10 UJ 221J 500	46-22200-021
C43	68p	5%	500V N750	CE Cap	Murata	DD07 UJ 680J 500	46-16800-021
C44	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021
C45	220p	5%	500V N750	CE Cap	Murata	DD10 UJ 221J 500	46-22200-021
C46	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021
C47	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021
C48	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C49	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021
C50	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C51	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021
C52	270p	5%	500V N750	CE Cap	Murata	DD11 UJ 271J 500	46-22700-021
C53	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021
C54	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021
C55	47n		63V	CE Cap	Samwha	TL	46-44700-210
C56	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C57	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021
C58	180p	5%	500V N750	CE Cap	Murata	DD10 UJ 181J 500	46-21800-021
C59	220p	5%	500V N750	CE Cap	Murata	DD10 UJ 221J 500	46-22200-021
C60	270p	5%	500V N750	CE Cap	Murata	DD11 UJ 271J 500	46-22700-021
C61	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021
C62	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021

## Filter, 200W 24V (cont'd)

Ref	Description					Manufacturer	Manufacturer's P/N	Coden P/N	Remarks
C63	470n	20%	50V	BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280	
C64	27p	5%	500V	N750	CE Cap	Murata	DD05 UJ 270J 500	46-12700-021	
C65	470n	20%	50V	BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280	
C66	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200	
C67	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200	
C68	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200	
C69	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200	
C70	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200	
C71	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200	
C72	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200	
C73	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C74	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C75	68p	2%	100V	N150	CE Cap	Philips	2222 680 34689	46-16800-012	
C76	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C77	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C80	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C81	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C84	22p	2%	100V	NPO	CE Cap	Philips	2222 680 10229	46-12200-011	
D1	Diode, Si fast low cap med cond							23-10002	
D2	Diode, Si fast low cap med cond							23-10002	
D3	Diode, Si fast low cap med cond							23-10002	
D4	Diode, Si fast low cap med cond							23-10002	
D5	Diode, Si fast low cap med cond							23-10002	
D6	Diode, Si fast low cap med cond							23-10002	
D7	Diode, Si fast low cap med cond							23-10002	
D8	Diode, Si fast low cap med cond							23-10002	
D9	Diode, Si 400V 1A							1N4004	
D10	Diode, Si 400V 1A							1N4004	
D11	Diode, Si fast low cap med cond							23-10002	
D12	Diode, Band Switch Si		Philips			BA423		BA423	
D13	Diode, Band Switch Si		Philips			BA423		BA423	
IC1	Array, Transistor		IC	Motorola		MC1416P		XT-01416-000	
IC2	Decoder, 1 of 10		IC	National		CD4028BCN		YG-40028-000	
K1	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V		64-31120-232	
K2	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V		64-31120-232	
K3	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V		64-31120-232	
K4	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V		64-31120-232	
K5	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V		64-31120-232	
K6	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V		64-31120-232	
K7	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V		64-31120-232	
K8	Relay, 1C 12V 16A	275 Ohm	Omron			G2R-1117P-V-RP-US		64-31125-227	
K9	Relay, 1C 12V 16A	275 Ohm	Omron			G2R-1117P-V-RP-US		64-31125-227	
L2	Inductor, 100uH		Sigma			10-10-0537-10		43-82100-051	
L3	Inductor, 0.32uH	bl/bl/or						44-70293	
L4	Inductor, 0.24uH	bl/bl/wh						44-70292	
L5	Inductor, 0.42uH	bl/bl/sl						44-70294	
L6	Inductor, 0.66uH	bl/bl/vi						44-70295	
L7	Inductor, 1.00uH	ye/ye/bl						44-70296	
L8	Inductor, 1.33uH	ye/ye/ye						44-70297	
L9	Inductor, 2.19uH	ye/ye/bk						44-70298	

## Filter, 200W 24V (cont'd)

Ref	Description	Value	Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
P1	Header (P) 10way 2row		JAE	PS-10PE-D4T1-PN1	60-00100-260	
P2	Plug, 25Way D 90 deg	PCB Fixed	ITT-Cannon	DB-25P-1BON (9,4 sp)	60-00250-092	
P3	Plug, 15Way D 90 deg	PCB Fixed	ITT-Cannon	DA-15P-1BON (9,4 Sp)	60-00150-093	
R1	150 Ohm 5% 0,33W	CF Res	Philips	2322 211 13151	40-21500-020	
R2	3,3k Ohm 5% 0,33W	CF Res	Philips	2322 211 13332	40-33300-020	
R3	270 Ohm 5% 0,33W	CF Res	Philips	2322 211 13271	40-22700-020	
R4	8,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13822	40-38200-020	
R5	1,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13122	40-31200-020	
R7	6,8k Ohm 5% 0,33W	CF Res	Philips	2322 211 13682	40-36800-020	
R8	Pot,1k Lin MG Trim		Noble	VTP	42-31076-000	
R9	1,5k Ohm 5% 0,33W	CF Res	Philips	2322 211 13152	40-31500-020	
R10	470 Ohm 5% 0,33W	CF Res	Philips	2322 211 13471	40-24700-020	
R11	82 Ohm 5% 0,5W	MF Res	Philips	2322 186 13829	40-18200-030	
R12	82 Ohm 5% 0,5W	MF Res	Philips	2322 186 13829	40-18200-030	
R13	100k Ohm 5% 0,33W	CF Res	Philips	2322 211 13104	40-51000-020	
R14	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020	
R15	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020	
R16	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020	
R17	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R18	4,7k Ohm 5% 0,33W	CF Res	Philips	2322 211 13472	40-34700-020	
R19	270 Ohm 5% 0,33W	CF Res	Philips	2322 211 13271	40-22700-020	
R20	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R21	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R22	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R23	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R24	470 Ohm 5% 0,33W	CF Res	Philips	2322 211 13471	40-24700-020	
T1	Transformer, Current	bk/bk/bk			44-80168	
V1	Transistor, NPN Si		Philips	BC548	BC548	
V2	Diode, Zener 6,8V 5% 0,4W		Philips	BZX79-C6V8	BZX79C6V8	
V3	Transistor, NPN Si		Philips	BC548	BC548	
V4	Transistor, PNP Si		Philips	BC558	BC558	
V5	Diode, Zener 10V 5% 0,4W		Philips	BZX79-C10	BZX79C10	
1	PCB, Filter				07-00817	

## Filter, 400W 24V PCB

Ref.	Description				Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
C2	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C3	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C4	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C5	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C6	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C7	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C8	820p	5%	250V	PS Cap	Philips	2222 426 28201	46-28200-320	
C9	1n	5%	250V	PS Cap	Philips	2222 426 21002	46-31000-320	
C10	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021	
C12	47p	5%	500V N750	CE Cap	Murata	DD06 UJ 470J 500	46-14700-021	
C14	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021	
C16	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021	
C17	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021	
C18	82p	5%	500V N750	CE Cap	Murata	DD07 UJ 820J 500	46-18200-021	
C19	82p	5%	500V N750	CE Cap	Murata	DD07 UJ 820J 500	46-18200-021	
C20	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C21	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C22	56p	5%	500V N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021	
C23	27p	5%	500V N750	CE Cap	Murata	DD05 UJ 270J 500	46-12700-021	
C24	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C25	82p	5%	500V N750	CE Cap	Murata	DD07 UJ 820J 500	46-18200-021	
C26	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C27	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021	
C28	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C29	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021	
C30	39p	5%	500V N750	CE Cap	Murata	DD05 UJ 390J 500	46-13900-021	
C31	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C32	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C33	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021	
C34	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021	
C35	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C36	3,3n	10%	100V	CE Cap	Philips	2222 630 03332	46-33300-200	
C37	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C38	47p	5%	500V N750	CE Cap	Murata	DD06 UJ 470J 500	46-14700-021	
C39	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C40	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021	
C41	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021	
C42	220p	5%	500V N750	CE Cap	Murata	DD10 UJ 221J 500	46-22200-021	
C43	68p	5%	500V N750	CE Cap	Murata	DD07 UJ 680J 500	46-16800-021	
C44	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021	
C45	220p	5%	500V N750	CE Cap	Murata	DD10 UJ 221J 500	46-22200-021	
C46	100p	5%	500V N750	CE Cap	Murata	DD08 UJ 101J 500	46-21000-021	
C47	150p	5%	500V N750	CE Cap	Murata	DD09 UJ 151J 500	46-21500-021	
C48	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C49	120p	5%	500V N750	CE Cap	Murata	DD08 UJ 121J 500	46-21200-021	
C50	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C51	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021	
C52	270p	5%	500V N750	CE Cap	Murata	DD11 UJ 271J 500	46-22700-021	
C53	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021	
C54	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021	
C55	47n		63V	CE Cap	Samwha	TL	46-44700-210	
C56	100n		50V Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260	
C57	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021	
C58	180p	5%	500V N750	CE Cap	Murata	DD10 UJ 181J 500	46-21800-021	
C59	220p	5%	500V N750	CE Cap	Murata	DD10 UJ 221J 500	46-22200-021	
C60	270p	5%	500V N750	CE Cap	Murata	DD11 UJ 271J 500	46-22700-021	
C61	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021	
C62	390p	5%	500V N750	CE Cap	Murata	DD12 UJ 391J 500	46-23900-021	
C63	470n	20%	50V BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280	
C64	27p	5%	500V N750	CE Cap	Murata	DD05 UJ 270J 500	46-12700-021	

## Filter, 400W 24V PCB (cont'd)

Ref	Description				Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
C65	470n	20%	50V	BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280
C66	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200
C67	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200
C68	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200
C69	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200
C70	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200
C71	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200
C72	3,3n	10%	100V		CE Cap	Philips	2222 630 03332	46-33300-200
C73	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C74	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C75	68p	2%	100V	N150	CE Cap	Philips	2222 680 34689	46-16800-012
C76	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C77	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C78	470n	20%	50V	BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280
C79	470n	20%	50V	BX	CC Cap	Vitramon	VJ2321X474MFA	46-54700-280
C80	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C81	100n		50V	Z5U	CE Cap	Centralab	CZ20C104M244	46-51000-260
C82	56p	5%	500V	N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021
C83	56p	5%	500V	N750	CE Cap	Murata	DD06 UJ 560J 500	46-15600-021
D1	Diode, Si fast low cap med cond						23-10002	
D2	Diode, Si fast low cap med cond						23-10002	
D3	Diode, Si fast low cap med cond						23-10002	
D4	Diode, Si fast low cap med cond						23-10002	
D5	Diode, Si fast low cap med cond						23-10002	
D6	Diode, Si fast low cap med cond						23-10002	
D7	Diode, Si fast low cap med cond						23-10002	
D8	Diode, Si fast low cap med cond						23-10002	
D9	Diode, Si 400V 1A						1N4004	
D10	Diode, Si 400V 1A						1N4004	
D11	Diode, Si fast low cap med cond						23-10002	
D12	Diode, Band Switch Si		Philips			BA423	BA423	
D13	Diode, Band Switch Si		Philips			BA423	BA423	
IC1	Array, Transistor		IC	Motorola		MC1416P	XT-01416-000	
IC2	Decoder, 1 of 10		IC	National		CD4028BCN	YG-40028-000	
K1	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V	64-31120-232	
K2	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V	64-31120-232	
K3	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V	64-31120-232	
K4	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V	64-31120-232	
K5	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V	64-31120-232	
K6	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V	64-31120-232	
K7	Relay, Vert 1C 12V 8A	306 Ohm	Omron			G2L-113P-V 12V	64-31120-232	
K8	Relay, 1C 12V 16A	275 Ohm	Omron			G2R-1117P-V-RP-US	64-31125-227	
K9	Relay, 1C 12V 16A	275 Ohm	Omron			G2R-1117P-V-RP-US	64-31125-227	
L2	Inductor, 100uH		Sigma			10-10-0537-10	43-82100-051	
L3	Inductor, 0.32uH	bl/bl/or					44-70293	
L4	Inductor, 0.24uH	bl/bl/wh					44-70292	
L5	Inductor, 0.42uH	bl/bl/sl					44-70294	
L6	Inductor, 0.66uH	bl/bl/vi					44-70295	
L7	Inductor, 1.00uH	ye/ye/bl					44-70296	
L8	Inductor, 1.33uH	ye/ye/ye					44-70297	
L9	Inductor, 2.19uH	ye/ye/bk					44-70298	

## Filter, 400W 24V PCB (cont'd)

Ref	Description		Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
P1	Header (P) 10way 2row		JAE	PS-10PE-D4T1-PN1	60-00100-260	
P2	Plug, 25way D 90 deg	PCB Fixed	ITT-Cannon	DB-25P-1B0N (9,4 sp)	60-00250-092	
P3	Plug, 15way D 90 deg	PCB Fixed	ITT-Cannon	DA-15P-1B0N (9,4 Sp)	60-00150-093	
R1	150 Ohm 5% 0,33W	CF Res	Philips	2322 211 13151	40-21500-020	
R2	3,3k Ohm 5% 0,33W	CF Res	Philips	2322 211 13332	40-33300-020	
R3	270 Ohm 5% 0,33W	CF Res	Philips	2322 211 13271	40-22700-020	
R4	4,7k Ohm 5% 0,33W	CF Res	Philips	2322 211 13472	40-34700-020	
R5	1,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13122	40-31200-020	
R7	6,8k Ohm 5% 0,33W	CF Res	Philips	2322 211 13682	40-36800-020	
R8	Pot,1k Lin MG Trim	Noble	VTP		42-31076-000	
R9	1,5k Ohm 5% 0,33W	CF Res	Philips	2322 211 13152	40-31500-020	
R10	470 Ohm 5% 0,33W	CF Res	Philips	2322 211 13471	40-24700-020	
R11	120 Ohm 5% 0,5W	MF Res	Philips	2322 186 13121	40-21200-030	
R12	120 Ohm 5% 0,5W	MF Res	Philips	2322 186 13121	40-21200-030	
R13	100k Ohm 5% 0,33W	CF Res	Philips	2322 211 13104	40-51000-020	
R14	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020	
R15	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020	
R16	10k Ohm 5% 0,33W	CF Res	Philips	2322 211 13103	40-41000-020	
R17	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R18	4,7k Ohm 5% 0,33W	CF Res	Philips	2322 211 13472	40-34700-020	
R19	270 Ohm 5% 0,33W	CF Res	Philips	2322 211 13271	40-22700-020	
R20	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R21	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R22	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R23	2,2k Ohm 5% 0,33W	CF Res	Philips	2322 211 13222	40-32200-020	
R24	470 Ohm 5% 0,33W	CF Res	Philips	2322 211 13471	40-24700-020	
R25	120 Ohm 5% 0,5W	MF Res	Philips	2322 186 13121	40-21200-030	
R26	120 Ohm 5% 0,5W	MF Res	Philips	2322 186 13121	40-21200-030	
T1	Transformer, Current	bk/bk/bk			44-80168	
V1	Transistor, NPN Si	Philips	BC548		BC548	
V2	Diode, Zener 6,8V 5% 0,4W	Philips	BZX79-C6V8		BZX79C6V8	
V3	Transistor, NPN Si	Philips	BC548		BC548	
V4	Transistor, PNP Si	Philips	BC558		BC558	
V5	Diode, Zener 10V 5% 0,4W	Philips	BZX79-C10		BZX79C10	
1	PCB, Filter				07-00817	

## PA, 4402 (200 watt) 24V

Ref	Description				Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
C3	33u	40V	EL Cap	Philips		2222 030 27339	48-13304-011	
IC1	Regulator, Voltage +Adj	3A IC	National		LM350T		XB-00350-400	
IC2	Regulator, Voltage +Adj	3A IC	National		LM350T		XB-00350-400	
J1	Socket, UHF Single Hole	Fixed	Acme		C32-28		60-11363-228	
L1	Core Toroid	6mm	Orange F8	Neosid	28-503-28		39-04062-108	
L2	Core Toroid	6mm	Orange F8	Neosid	28-503-28		39-04062-108	
L3	Core Toroid	6mm	Orange F8	Neosid	28-503-28		39-04062-108	
R1	5,6 Ohm 10% 10,0W	WW Res	IRH		PW10		40-05600-702	
R2	5,6 Ohm 10% 10,0W	WW Res	IRH		PW10		40-05600-702	
1	Tab, Connector Latch						05-02262	
3	Cable, Ribbon						08-02522	
4	Case						08-02540	
6	Cable, Power						08-02615	
7	Plate, End						05-02827	
9	Clip, 'P' 5/16		Bowthorpe		NX3		30-05210-005	
16	Clip, 'P' 3/16		Bowthorpe		NX1		30-05210-003	
23	Sleeve, Helsyn H20x19 Any Colour		Hellermann		2mmx0,75mmWallx19mm		71-92007-199	
24	Loom						08-02543	
30	PA, 200W,24V	PCB					08-02541-002	
31	Filter, 200W 24V						08-02542-002	
35	Washer, Mica	TO-220	Motorola		B08853A001		30-45001-001	
38	Clamp, Resistor						05-02835	
39	Bush, Transistor	TO-220	Motorola		B51547F019		30-03801-001	

# PA, 4404 (400 watt) 24V

Assembly No 08-02641

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Ref	Description				Manufacturer	Manufacturer's P/N	Codan P/N	Remarks
C1	33u	40V	EL Cap	Philips	2222 030 27339	48-13304-011		
C2	33u	40V	EL Cap	Philips	2222 030 27339	48-13304-011		
C3	1n 10%	100V	CE Cap	Philips	2222 630 03102	46-31000-200		
IC1	Regulator, Voltage +Adj	3A IC	National		LM350T		XB-00350-400	
IC2	Regulator, Voltage +Adj	3A IC	National		LM350T		XB-00350-400	
J1	Socket, UHF Single Hole	Fixed	Acme		C32-28		60-11363-228	
L1	Core Toroid 6mm	Orange F8	Neosid		28-503-28		39-04062-108	
L2	Core Toroid 6mm	Orange F8	Neosid		28-503-28		39-04062-108	
L3	Core Toroid 6mm	Orange F8	Neosid		28-503-28		39-04062-108	
R1	200 Ohm 5% 7,0W	MO Res	Welwyn		FA88		40-22000-611	
R2	200 Ohm 5% 7,0W	MO Res	Welwyn		FA88		40-22000-611	
R3	5,6 Ohm 10% 10,0W	WW Res	IRH		PW10		40-05600-702	
R4	5,6 Ohm 10% 10,0W	WW Res	IRH		PW10		40-05600-702	
1	PA, 400W 24V PCB						08-02640	
2	Filter, 400W 24V PCB						08-02542-004	
3	Case						08-02643	
4	Loom						08-02662	
5	Cable, Power						08-02642	
6	Cable, Ribbon						08-02522	
7	Tab, Connector Latch						05-02262	
9	Bar, Support						05-02828	
10	Clamp, Resistor						05-02835	
12	Endplate						05-02898	
13	Spacer, M2.5x4.6mm	Long					05-03012-046	
15	Bush, Transistor	TO-220	Motorola		B51547F019		30-03801-001	
16	Clip, 'P' 3/16		Bowthorpe		NX1		30-05210-003	
17	Clip, 'P' 7/16		Bowthorpe		NX5		30-05210-007	
18	Sleeve, Helsyn H20x19 Any Colour		Hellermann	2mmx0,75mmWallx19mm			71-92007-199	
19	Washer, Mica	TO-220	Motorola		B08853A001		30-45001-001	
24	Washer, 4BA 1/8 x 1/4 x 0,005		Gardiner Gask		Melinex		31-30401-190	

6    DRAWINGS AND CIRCUITS

Power Amplifier Dimensions	
4402 200W PA Chassis Component Layout	
4404 400W PA Chassis Component Layout	
PA 200W	04-01769
PA PCB Assy 200W	08-02541-002 (Sht 2)
Filter PCB Assy 200W	08-02542-002 (Sht 2)
PA 400W	04-01817
PA PCB Assy 400W	08-02640
Filter PCB Assy 400W	08-02542-004 (Sht 3)